

FCB SERIES—FORWARD COUNTERBORE TOOL

- Standard coolant thru bodies
- **Applications: Plunge Boring on mill or lathe, Counterbore, Spot Face**
- All tools provided complete less Insert (s)

Straight Shank - Coolant Style

Part #	EDP#	Cap Screw	(D1)	(D2)	(L1)	(L2)	(S)	Insert	# OF FLUTES
FCB0432-0500-3200	V4764	M6	.432"	.118"	3.20	1.20	0.500	CPGT 1.51.21	1
FCB0438-0500-3250	V7900	1/4"	.438"	.266"	3.25	1.25	0.500	CPGT 1.51.21	1
FCB0531-0500-3500	V7901	5/16"	.531"	.328"	3.50	1.50	0.500	CPGT 1.51.21	1
FCB0552-0500-3375	V4765	M8	.552"	.240"	3.37	1.37	0.500	CPGT 1.51.21	1
FCB0561-0500-3375	V13574	M8	.561"	.249	3.37	1.37	0.500	CPGT 1.51.21	1
FCB0625-0750-4125	V7902	3/8"	.625"	.391"	4.12	1.62	0.750	CPGT 1.51.21	2
FCB0679-0750-4060	V7922	M10	.679"	.413"	4.06	1.56	0.750	CPGT 1.51.21	2
FCB0749-0750-4430	V4767	M12	.750"	.315"	4.43	1.93	0.750	CPMT 21.51	2
FCB0781-0750-4500	V3764	1/2"	.781"	.375"	4.50	2.00	0.750	CPMT 21.51	2
FCB0813-0750-4625	V7903	1/2"	.813"	.516"	4.62	2.12	0.750	CPMT 21.51	2
FCB0875-0750-4625	V11021	-	.875"	.516"	4.62	2.12	0.750	CPMT 21.51	2
FCB0987-0750-4800	V4768	M16	.987"	.276"	4.80	2.30	0.750	CPMT 32.51	2
FCB1000-0750-5000	V7904	5/8"	1.000"	.641"	5.00	2.50	0.750	CPMT 32.51	2
FCB1188-1000-5750	V7905	3/4"	1.188"	.766"	5.75	2.75	1.000	CPMT 32.51	2
FCB1250-1000-6000	V11022	-	1.250"	.625"	6.00	3.00	1.000	CPMT 32.51	2
FCB1375-1000-6000	V11023	-	1.375"	.750"	6.00	3.00	1.000	CPMT 32.51	2
FCB1463-1000-5880	V4770	M24	1.463"	.748"	5.88	2.88	1.000	CPMT 32.51	2
FCB1476-1000-5690	V7926	M24	1.476"	.964"	5.69	2.69	1.000	CPMT 32.51	2
FCB1500-1000-5500	V13257	-	1.500"		5.50	2.50	1.00	CPMT 32.51	2
FCB1532-1000-5500	V3767	1"	1.532"	.875"	5.50	2.50	1.000	CPMT 32.51	2
FCB1625-1000-5750	V7906	1"	1.625"	1.016"	5.75	2.75	1.000	CPMT 32.51	2
FCB1750-1000-6000	V11024	-	1.750"	.875"	6.00	3.00	1.000	CCMT 432	2

Hardware for Forward Counterbore Tool

INSERT	SCREW
CPGT 1.51.21	F908
CPMT 21.51	F663
CPMT 32.51	F899
CCMT 432	F704

